

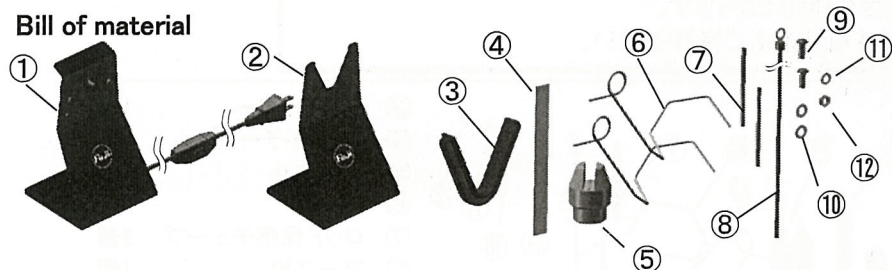
Thank you for having purchased our "FINISHING MOTOR". Please read this manual carefully before use. This manual should be retained in a place accessible for future reference.



## CAUTION

- Use this product for rod finishing purpose only.
- Do not use with any power voltage other than the indicated voltage.
- Do not make high impact to this product by dropping or banging. It may cause damage.
- Keep out of reach of children.
- Do not attempt to disassemble or alter this product. It may cause malfunction.
- Check condition of this product before use and confirm safety.

## Bill of material

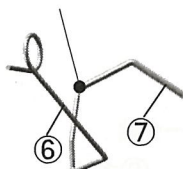


|                  |   |                          |   |
|------------------|---|--------------------------|---|
| ① Motor Stand... | 1 | ⑤ Joint.....             | 1 |
| ② Rod Stand..... | 1 | ⑥ Chuck.....             | 2 |
| ③ Protector..... | 1 | ⑦ Rod Protection Tube... | 2 |
| ④ Felt Tape..... | 1 | ⑧ Earth Cable.....       | 1 |
|                  |   | ⑨ Screw.....             | 2 |
|                  |   | ⑩ Plain Washer.....      | 2 |
|                  |   | ⑪ Spring Washer.....     | 1 |
|                  |   | ⑫ Nut.....               | 1 |

## How to assemble

### 1. How to assemble Chuck

Insert the tube to this point



- ⑦ Insert Rod Protection Tube to ⑥ Chuck. (2 sets) Enable smooth insertion with dipping into soapy water.

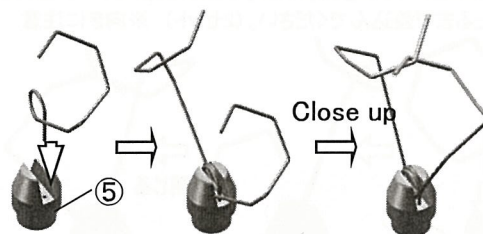


## CAUTION

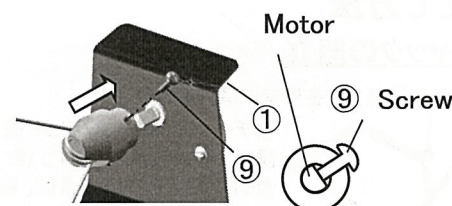
- If you insert the tube too hard, you could hurt yourself with the tip of Chuck.

### 2. How to attach Chuck to Joint

Attach Chuck with ⑤ Joint. As shown below, insert until the ring shape touch to Joint. (2 sets) ※ Be aware of insert direction.



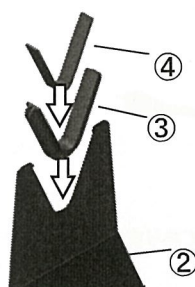
### 3. How to attaching to Motor Stand



Clasp assembled Joint with ① Motor Stand.

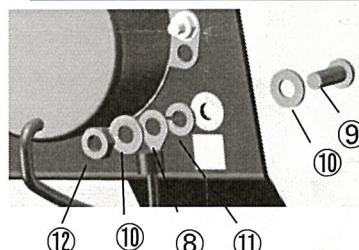
Be aware of position of ⑨ Screw clamp.

### 4. How to assemble Rod Stand



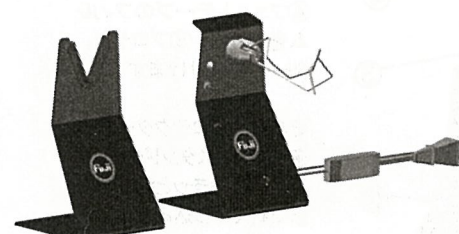
- Peel off film of ④ Felt Tape and stick it to ③ Protector.
- Then, gently push Protector into V-shaped slit of ② Rod Stand until it clicks.

### 5. How to attach Earth Cable



Attach ⑧ Earth Cable to plain side of Motor Stand with ⑨~⑫ Screw, Washer and Nut.

<Completion>

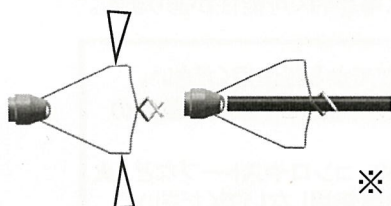


※ Cable length is shown shorter than actual.

## Operation

### 1. How to hold rod

Chuck is opened and closed by pushing as below, and it grasps rod.



※ "I" means power-on.

### 2. Power Activation

- Rotation direction changes every time you turn on the power. Turn on and off the power until it rotates desired direction.
- Applicable to rod with diameter 4mm – 30mm and less than 500g.
- If you operate t product with light weight blank, blank may not stay on V-shaped slit due to eccentricity.
- Although this product is introduced some measures to protect blank, there is still possibility that it would scratch blank.

## Maintenance

- Do not use chemicals such as thinner for cleaning.
- Keep every parts clean and use caution to avoid catching foreign material into rotating part.
- Scrubbing with hard or sharp material may cause scratch or damage.
- Do not tug or bent cable. It may cause loose connection or disconnection.



## CAUTION

- Follow this manual and assemble product safely. In case assembled incorrectly, this product would be damaged or malfunctioned caused by rotating failure.
- Do not place this product in any place where it will be subjected to direct sunlight, high temperatures or close to fire.



## CAUTION

- Do not splash water on this product or touch with wet hand. There is possibility of electrical shock.
- Connect earth cable before turning on the power.



## CAUTION

- Do not touch rotating part during operation. It may cause injury by catching a part of body or clothes.